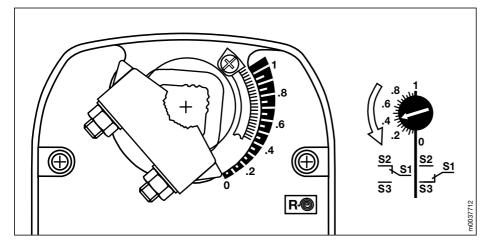


Mounting side R

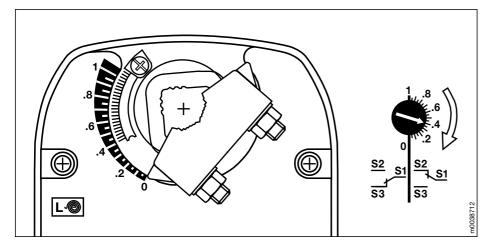


Starting point: Actuator in safe position

Procedure

- Turn the knob of the auxiliary switch until the tip of the arrow is pointing to the required switching position (see left).
 Example: Switching point setting = .4 corresponds to 40% angle of rotation.
- When the actuator runs to the operating position (ccw), the switch knob will also rotate counter-clockwise (ccw) and the auxiliary switch will operate as the tip of the arrow passes the scale zero (S1–S3 linked).

Mounting side L



Starting point: Actuator in safe position

Procedure

- Turn the knob of the auxiliary switch until the tip of the arrow is pointing to the required switching position (see left).
 Example: Switching point setting = .4 corresponds to 40% angle of rotation.
- When the actuator runs to the operating position (cw), the switch knob will also rotate clockwise (cw) and the auxiliary switch will operate as the tip of the arrow passes the scale zero (S1–S3 linked)